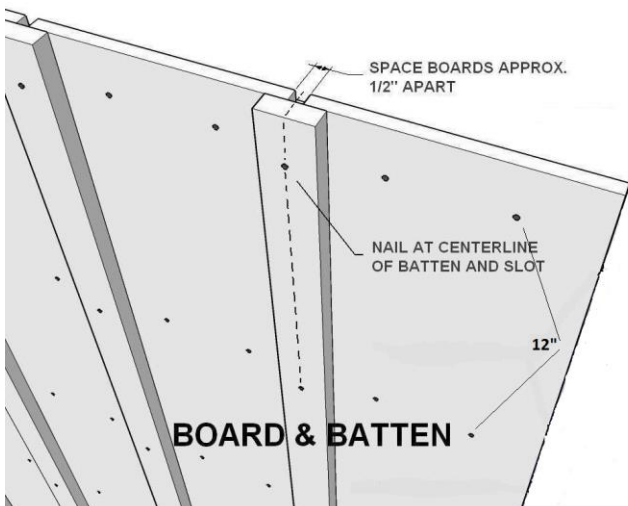
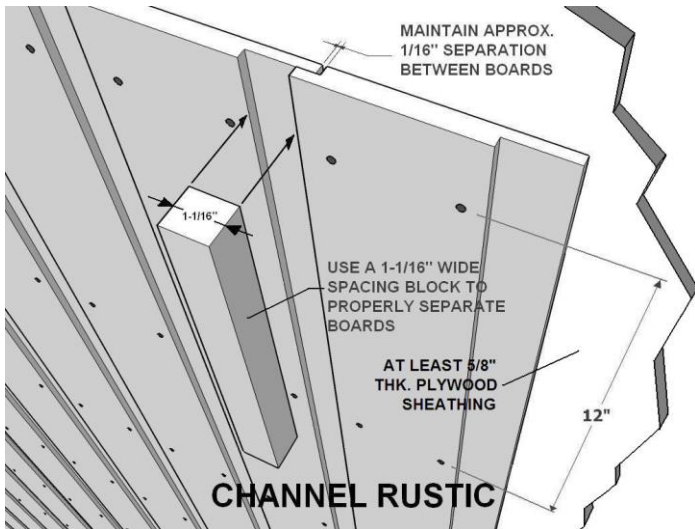
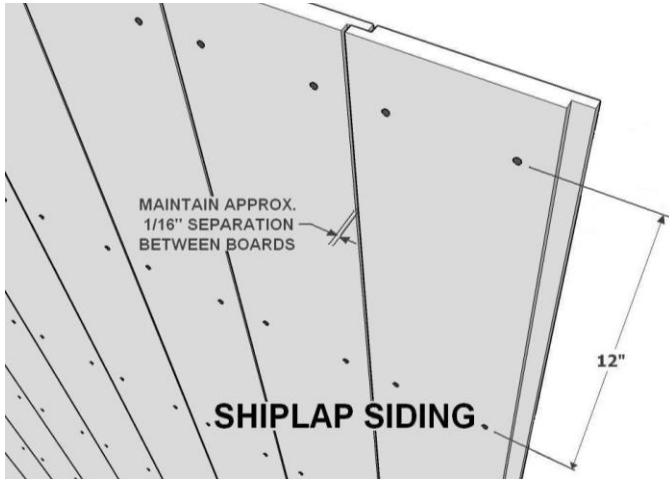




NuCedar Mills[®]

finely crafted exteriors
A Jain Company

NUCEDAR VERTICAL SIDING INSTALLATION INSTRUCTIONS



NuCedar Vertical Sidings have been designed to replicate the look of traditional wood planking. The brushing patterns which are part of our Rough Sawn finish will produce different color and shading appearances on each piece. **Do not install any board that is not properly colored on its face or sides.**

NuCedar Vertical Siding, like all PVC products, will expand and contract based upon the temperature and sun exposure at any given time. Following the installation instructions outlined below is essential for the best product performance.

STORAGE AND HANDLING

When possible, store NuCedar products in the shade and on a flat surface. Do not store NuCedar in any location where ambient temperatures may exceed 120°F (e.g. on blacktop pavement, under dark tarps, etc.)

Our coating is not fully cured for 30 to 90 days. Our Baked on Finish allows the product to be handled and installed, but not to be abused. Please do not drag or scratch anything along the material.

PREPARATION

Apply NuCedar products over a properly installed weather resistant barrier (ex. House Wrap) and ensure all wall openings and penetrations are properly flashed in accordance with local building codes and window/door manufacturer's flashing recommendations. The NuCedar cladding system is not a water-tight barrier. It is designed to reduce the amount of water that reaches the underlying weather resistant barrier.

All forms of NuCedar Vertical Siding must be installed over a continuous, flat surface capable of supporting the use of screws that will restrict temperature related expansion and contraction of the siding (Ex. OSB or Plywood). NuCedar Vertical Siding cannot be installed over open framing or furring strips.

GENERAL INSTALLATION

Cut NuCedar products using standard woodworking tools and practices.

Plan your layout prior to installation.

Fastening: Use exterior grade #6 or #8 screws or the Starborn screws and color matching plug fastening system available through NuCedar.

Screw vertical siding and trim using the recommended schedule:

- Along the length: no farther apart than 12"
- Along the width: no farther apart than 4"
- No more than 2" from the end of the board

Leave approximately 1/16" space between all vertical boards.

Vertical Siding can be Z-Flashed with color matched coil stock.

For installations above 75°F, leave 1/16" between butt ends any fixed surface.

Between 40°F & 75°F, leave 1/8" between butt ends and any fixed surface.

Below 40°F, leave 1/4" between butt ends and any fixed surface.

Installation must follow the instructions in this manual to maintain product warranty.

In order to secure your warranty, please visit our website to register your product. www.nucedar.com/technical/warranty/

For additional copies and revisions, go to www.nucedar.com.

TRIM AND CORNER

For Corners and Trim, use NuCedar Color Trim package. Standard Trim and Corners are available, as well as our J-Pocket Trim and Corners for use with our Vertical Siding.

For inside Corners, use Vertical Siding. You can miter or butt the Vertical Siding together and seal the joint with adhesive.

For installation questions on Trim and Corners, please visit our website at www.nucedar.com/technical/installation-guide/

ADDITIONAL INSTALLATION USES

NuCedar Vertical Siding can be used as a horizontal application. Preparation and General Installation must remain the same, including the Fastening pattern at 12" on center.

You must use a weather resistant barrier system incorporating a drainage plain technology.

TOUCH-UP PAINT

Apply touch-up paint on all cuts, planed edges and small damaged areas.

Any cut surfaces should be recoated before application.

NuCedar can be touched up with a high-grade exterior latex paint. NuCedar recommends PPG MANOR HALL® Exterior 100% Acrylic Latex Paint. Take a sample of the product you are trying to match and your local PPG store will color match the touch up paint for you. You may also purchase touch-up paint through NuCedar, just contact your local dealer.

In the future, if you would like to repaint the product, it is possible to do; however, you will void your warranty going forward. For re-painting, use a high-grade exterior latex paint, such as PPG *Manor Hall* (Exterior, Satin Finish). Make sure that your paint color has a Light Reflective Value (LRV) of 55 units or greater.

Prior to touching up or repainting, make sure that the surface area is properly cleaned and prepared according to manufacturer's specifications.

MANOR HALL is a registered trademark of PPG Architectural Finishes, Inc.

CARE AND MAINTENANCE

NuCedar products can be safely cleaned using a mixture of water and mild detergent or a mild household cleaner. Remove mold/mildew using a mild commercial mold/mildew remover. NuCedar can be lightly sprayed or cleaned with a house brush (high pressure power-washers will destroy the Rough Sawn texture) to remove dust and debris. Refer to manufacturer's instructions.

NuCedar Siding & Color Trim Warranty Registration

In order to secure your warranty, we ask that you please fill out the form below and mail back to us at address below, or you may also register online at www.nucedar.com/technical/warranty/

NuCedar Mills
Warranty Registration Department
1000 Sheridan St
Chicopee, MA 01022

Homeowner Full Name	Number of Squares and/or LF of Trim
Email Address	(or you can attach a copy of the packing slip)
Phone Number	
Address Material is installed	
City, St/Prov/Region, & Zip	
Country	
Date of Installation	Dealer Name (Where Purchased)
Type (Shingle, Clapboard, Trim, etc.), Color, Texture	Dealer Address
Contractor Name & Phone Number	Dealer City, St/Prov/Region, Zip

Installation must follow the instructions in this manual to maintain product warranty.
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For additional copies and revisions, go to www.nucedar.com.